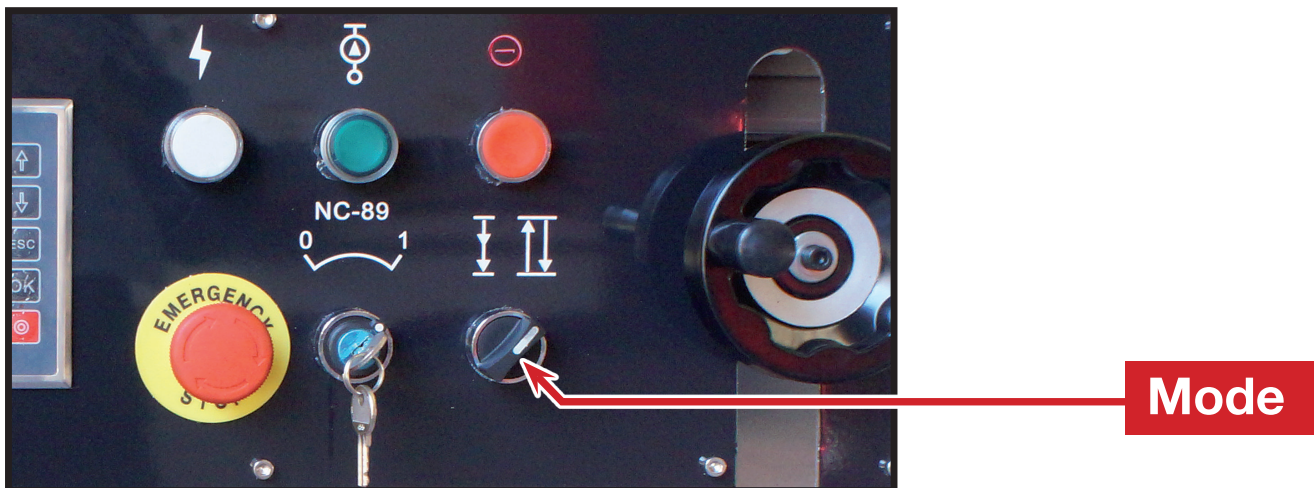
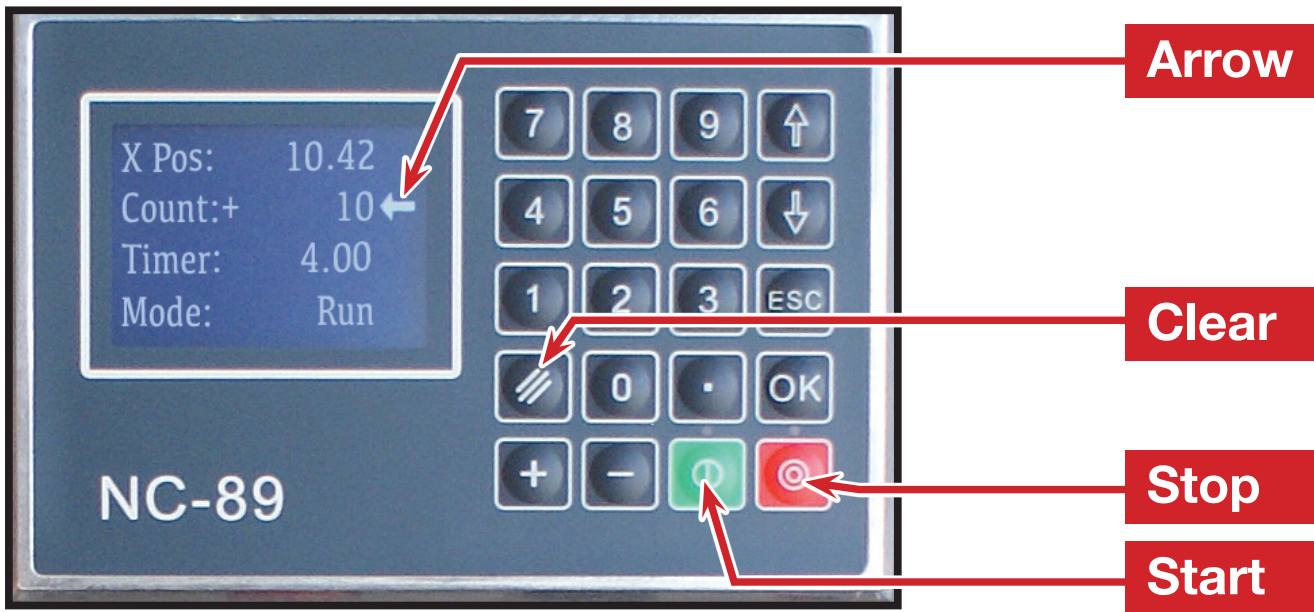









Under Driven Guillotine NC89 Controller Operation





X. Pos: *Back gauge position.*

Operation: Move Arrow to X Pos, clear number , enter desired value, press  and  start button. The back gauge will now go to the new entered position to within 0.5mm. Once back gauge has stopped searching use the manual handle for fine adjustment.

Count: *Number of cuts.*

Count can be cleared at any time by using clear  button, it will then count upwards with each cut. A set number of cut can also be entered. **Operation:** Move Arrow to Count, clear the number , enter eg. 3 and press . After 3 cuts it will count down to 0 and the controller will stop cutting. You must now arrow down to Count and press  for counting upwards or enter any number for counting downwards.

Timer: *Length of cut.*

The length of cut can be changed to suit the width of material being cut. **Operation:** Arrow down to timer, clear value and enter new value for cut length time, press  and  start button.

Mode: *Jog / Run*

Mode Jog - Used to set the blade gap. When foot pedal is released the blade stays in position to allow measurement of blade gap.

Mode Run - Used to perform cutting when foot pedal is pressed.